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# Leak - Proof Flow & Control The Best Partner for Value Creation Solution Partner





한선엔지니어링(주) HANSUN ENGINEERING CO., LTD.





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# Leak - Proof Flow & Control The Best Partner for Value Creation Solution Partner



# **Needle Valves**



SNV50



SBNV60

SNV50 Needle Valves

# **SNV50 Series 5000**psi Integral Bonnet Needle Valves

# **Features**

- Pressure rating up to 5000psi(344bar)@100°F(38°C).
- Temperature rating from -65°F(54°C) to 450°F(232°C). with standard PTFE packing, and up to 600°F(315°C). with optional PEEK packing.
- Choice of materials: Standard S316 and available in alloy 400 and Brass.
- · Available sour Gas service per NACE MR0175.
- Every valve is 100% factory tested with the Nitrogen @1000psi.

# Design

- Applications : General purpose gas, water and oil.
- · Variety stem tips include Vee, Regulating and Soft-seat with Kel-F.
- Orifice sizes: from 0.08in(2.0mm) to 0.375in(9.5mm).
- Flow Coefficients(Cv): from 0.09 to 1.8.
- · Forged body with straight and angle patterns.
- Panel mounting: from 3.17mm to 6.35mm.
- · Stem threads are rolled and hard chrome-plated for maximum service life.
- Packing materials : Standard PTFE and optional PEEK packing for high temperature.
- Packing nut enables easy external adjustments to ensure leak-free stem seal.
- Variety of End connections include S-LOK, NPT & ISO threads Male/Female.
  Standard Round handle is Black Phenolic Knop and optional Bar Handle with S316.

# **Technical Data**

# Temperature - Working Pressure

The class rating and rated working pressure are the way that ASME standards simplify the design process.

The pressure rating is governed by the allowable stress for each different material group, class rating and service temperature.

ASME Mate	erial Group	TABLE 2-2.2	N/A	TABLE 2-3.4	
ASME CLA	SS Rating	2080	N/A	1500	
Material	Name	S316	Brass	Alloy 400	
Temperature @p	oressure, °F(°C)	psig (bar)	psig (bar)	psig (bar)	
	100°F ( 38°C)	5000 (344)	3000 (206)	3000 (206)	
	200°F ( 93°C)	4295 (295)	2350 (161)	2640 (181)	
-65°F(-54°C) up to	300°F (148°C)	3875 (266)	2050 (141)	2470 (170)	
-03 F (-54 C) up to	350°F (176°C)	3710 (255)	1470 (101)	2430 (167)	
	400°F (204°C)	3560 (245)	390 ( 26 )	2390 (164)	
	450°F (232°C)	3435 (236)	-	2380 (163)	

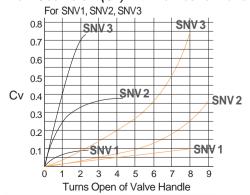
Pressure ratings of valves with S-LOK end connections are determined by the tubing material and wall thickness.

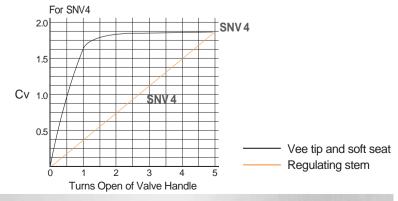
Note Pressure rating of valve is sometimes limited to the working pressure of pipe ends and the tubing connected.

### Temperature & Pressure Rating with Packing and Body Material

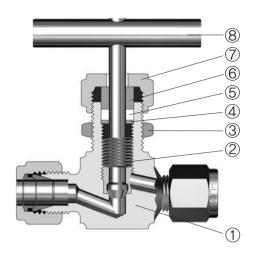
remperature	Temperature at resisting with racking and body material											
		with PTFE pac	king (Standard)	with PEEK packing (Optional)								
Valve Material	Stem	Temperature °F(°C)	Pressure Rating @100°F(37°C)	Temperature °F(°C)	Pressure @Temp. Rating psig (bar)							
Stainless	Metal to metal (Vee & Regulating)	-65°F to 450°F (-54°C to 232°C)	5000 psig	-65°F to 600°F (-54°C to 315°C)	3130psig							
Steel S316	Soft Seat (Kel-F)	-65°F to 200°F (-54°Cto 93°C) (344ba		-65°F to 200°F (-54°Cto 93°C)	(215bar)							
Brass	Metal to metal (Vee & Regulating)	-65°F to 400°F (-54°C to 204°C)	3000 psig	-65°F to 400°F (-54°C to 204°C)	3000 psig							
DIASS	Soft Seat (Kel-F)	-65°F to 200°F (-54°Cto 93°C)	(206bar)	-65°F to 200°F (-54°Cto 93°C)	(206bar)							
Alloy 400	Metal to metal (Vee & Regulating)	-65°F to 450°F (-54°C to 232°C)	3000 psig	-65°F to 500°F (-54°C to 260°C)	2370 psig							
(Monel)	Soft Seat (Kel-F)	-65°F to 200°F (-54°Cto 93°C)	(206bar)	-65°F to 200°F (-54°C to 93°C)	(162bar)							

### Flow Coefficient (Cv) with Number of Handle Turns





Needle Valves SNV50



# **Materials of Construction**

Item		Description	Mate	erial / ASTM	Specification		
пеш		Description		BRASS	Alloy 400		
1	Body		S316	Brass	Alloy 400/B 564		
		Vee Stem	Chrome				
2	Stem	Soft Seat Stem	plated	S316	Alloy R-405/B164		
		Regulating Stem	S316				
2a	Stem T	ip (Soft Seat)	Kel-F(PCTFE)				
3	Panel N	lut	S316	Brass	Alloy R-405/B164		
4	Packing	g Ring	S316	Brass	Alloy R-405/B164		
5	Packing	9	Stand	lard PTFE, C	ptional PEEK		
6	Grand		S316	Brass	Alloy R-405/B164		
7	Packing	g Nut	S316	Brass	S316		
8	Knop H	landle	Black phenolic knop				
0	Bar Ha	ndle	S 316				
9	Set scr	ew	Nickel cadmium plated steel				

Wetted parts are listed in orange color. Standard Lubrication: Fluorocarbon based.

# Mounting as standard

Body Size		SNV1	SNV2	SNV3	SNV4				
Panel Hole	<b>;</b>	13.5	ōmm	19.8mm	26.0mm				
Panel Mount	Min		3.17mm						
Thickness	Max		6.35	mm					

Caution: Packing adjustments may be required during the valve is mounted.

# · Sour Gas Service

-Sour Gas Service is provided to meet NACE Standard MR 0175.

### · Handle

- -Black phenolic knop is standard all body valves.
- -Stainless Steel bar is available as an option.

# Choice of Stem Tip's available

Vee Stem	Regulating Stem	Soft Seat(3 PCS)		
For pressure tightness even at elevated temperatures	For flow rate control	For repetitive shut-off		

## Testing

- -Every valve is factory tested for bubble-tight leakage at both seat and stem packing with nitrogen at 1000psi(69bar).
- -Seats have a maximum allowable leak rate of 0.1sccm **Hydrostatic Shell tests** is performed optional with water at 1.5 times the working pressure.

### Safety in Valve Selection

-When selecting a valve, the total system design must be considered to ensure safe, trouble-free performance. Valve function, materials compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibility of the system designer and user.

Caution: Packing adjustments may be required during the valve's service life.

Extreme Temperature fluctuations may require packing nut adjustment.

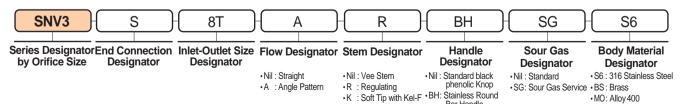
# **Ordering Information and Table of Dimensions**



	Valve	Orifice	Cv	End Co	nnection				Dime	nsions	(mm)			
Ordering Number		(mm)	CV	Inlet	Outlet	Α	В	L	L <sub>1</sub>	L <sub>2</sub>	Е	D	Н	H <sub>1</sub>
	F-2N			1/8" Female NPT	-			42	21	21				
	M-2N			1/8" Male NPT		]	21	42	21	20				
SNV1	MS-2N2T	2.0	0.09	1/8" Male NPT	1/8" S-LOK	61		47	21	26	9.5	11	35	32
	S-2T			1/8" S-LOK			26	52	26	26				
	S-3M			3mm S-LOK			20	02	20	20				
	F-2N			1/8" Female NPT	-		21	42	21	21				45
	M-2N			1/8" Male NPT										
	M-4N			1/4" Male NPT			25	5 50 54	25	25			35	
SNV2	MS-4N4T	4.4	0.37	1/4" Male NPT	1/4" S-LOK	61			20	28.8	9.5	11		
	S-6M	-		6mm S-LOK			29	57.6	28.8	28.8				
	S-4T	-		1/4" S-LOK										
	S-8M			8mm S-LOK			30	59.2	29.6	29.6				
	F-4N	-	0.73	1/4" Female NPT									47	64
	F-4R			1/4" Female ISO		-	28	56	28	28				
	MF-4N	_		1/4" Male NPT	1/4" Female NPT	-						13.5		
	MS-4N6T	_		1/4" Male NPT	3/8" S-LOK			61.2		33.2				
	M-6N	-		3/8" Male NPT			77 29	58		29	13			
SNV3		6.4		3/8" Male NPT	3/8" S-LOK	77		62.2	29	33.2				
	MS-6N8T	-		3/8" Male NPT	1/2" S-LOK			65		36				
	M-10M	-		10mm S-LOK		_	33	66.4	33.2	33.2				
	S-6T	_		3/8" S-LOK		_								
	S-12M	-		12mm S-LOK		-	36	72	36	36				
	S-8T			1/2" S-LOK										
	F-6N	-		3/8" Female NPT		-								
	F-6R	-		3/8" Female ISO		_								
	F-8N	-		1/2" Female NPT		_								
SNV4	F-8R	9.5	1.80	1/2" Female ISO	Tapered 99		38	76	38	38	19	19	63	76
	M-8N			1/2" Male NPT				'	30			. •		
	MF-8N	-		1/2" Male NPT	1/2" Female NPT						5			
	S-8T	-		1/2" S-LOK		-	49	97	48.5	48.5				
	S-12T			3/4" S-LOK				0.0	.5.0					

All dimensions shown are for reference only and are subject to change. Dimensions with S-LOK nuts are in finger-fight position. Patterns: To order angle pattern, use-A as a suffix to the valve ordering number. Example: SNV1-F-2N-A

# Ordering Information



# **SBNV60 Series 6000**psi Integral Bonnet Bar Stock Needle Valves

## **Features**

- Pressure rating up to 6000psi(413bar)@100°F(38°C).
- •Temperature rating from -65°F(54°C) to 450°F(232°C) with standard PTFE packing, and up to 600°F(315°C) with optional PEEK packing.
- Choice of materials: Standard S316 and available in alloy 400.
- Available Sour Gas service per NACE MR 0175.
- Every valve is 100% factory tested with the Nitrogen @1000psi (69bar).

# Design

- Applications: General purpose gas, water and oil.
- Two-piece chevron-style PTFE stem packing design with compensating disc springs.
- Compact and rugged design.
- · Variety stem tips include Vee, and Soft-seat with Kel-F.
- Orifice sizes: from 0.17in(4.3mm) to 0.25in(6.3mm).
- Flow Coefficients (Cv): from 0.37 to 0.73.
- Bar stock body with straight and angle patterns.
- Stem threads are hard chrome-plated for maximum service life.
- Packing materials: Standard PTFE and optional PEEK packing for high temperature.
- Packing nut enables easy external adjustments to ensure leak-free stem seal.
- Variety of End connections include S-LOK, NPT & ISO threads Male/Female.
- Standard Bar Handle with S316.

## **Technical Data**

## • Temperature - Working Pressure

	-							
		Pressure (psig) @Temperature Rating						
Г	Description	ANSI Group	2.2	3.4				
	Comption	ANSI Class	2500	2500				
		Materials	S316	Alloy 400				
	-65°F(-54°0	C)100°F( 38°C)	6000	5000				
		200°F( 93°C)	5160	4400				
		300°F(148°C)	4660	4120				
		350°F(176°C)	4470	4060				
		400°F(204°C)	4280	3980				
		450°F(232°C)	4130	3970				

<sup>▶</sup> Pressure ratings of valves with S-LOK end connections are determined by the tubing material and wall thickness. For more information about pressure ratings of valves with tube fitting end connections.

# Temperature and Pressure Ratings

Body Material			Pressure Rating @-65°Fto 100°F (-54°Cto 38°C)	
316	Vee	-65°Fto 450°F (-54°Cto 232°C)	6000psig	
Stainless Steel	Soft Seat (Kel-F)	-65°Fto 200°F (-54°Cto 93°C)	oooopsig	
Alloy 400	Vee	-65°Fto 450°F (-54°Cto 232°C)	5000 i	
(Monel)	Soft Seat (Kel-F)	-65°Fto 200°F (-54°Cto 93°C)	5000psig	

<sup>▶</sup> The above ratings are for standard valve with PTFE packing. For optional packing materials, refer to the table shown below.

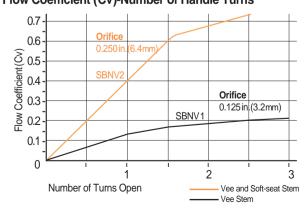
Extreame temperature fluctuations may require packing adjustment.

### Temperature-Pressure Rating with Packing and Body Materials

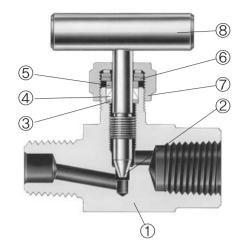
Packing Material	Body Materialp	Temperature Rating	Pressure Rating Max. Temp.
PTFE	316 Stainless Steel	-65°Fto 450°F	4130psig
(Standard)	Alloy 400*	(-54°Cto 232°C)	3970psig
DEEK	316 Stainless Steel	-65°Fto 600°F (-54°Cto 315°C)	3760psig
PEEK	Alloy 400*	-65°Fto 500°F (-54°Cto 260°C)	3960psig

Not applicable over 500°F(260°C), PEEK is not recommended for service with aromatic heat transfer fluids or concentrated sulfuric and nitric acids. ▶Other limitations may apply.

# • Flow Coefficient (Cv)-Number of Handle Turns



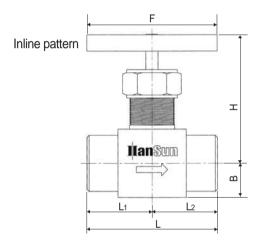
Note Pressure rating of valve is sometimes limited to the working pressure of pipe ends and the tubing connected.

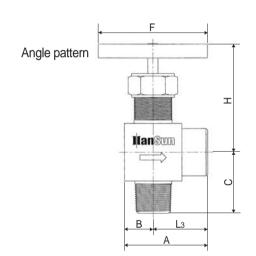


# **Materials of Construction**

Item		Description	Material / ASTI	M Specification			
пеш		Description	Alloy 400				
1	Body		S316	Alloy 400/B 564			
2	Stem	Vee Stem	Chrome plated	Alloy D 405/D464			
2	Sterri	Soft Seat Stem	S316	Alloy R-405/B164			
2a	Stem T	ip (Soft Set)	Kel-F(PCTFE)				
3	Packing	g Ring	S316	Alloy R-405/B164			
4	Packing	9	Standard PTFE	, Optional PEEK			
5	Grand S316		S316	Alloy R-405/B164			
6	Packing	g Spring	17-7	7PH			
7	Packing	y Nut	S316				
8	Bar Hai	ndle	S316	Alloy R-405/B164			

Wetted parts are listed in orange color.
Standard Lubrication: Fluorocarbon based.





# **Ordering Information and Table of Dimensions**

V	/alve	Orifice	Cv	End Con	nection	Dimensions (mm)								
Orderin	Ordering Number		CV	Inlet	Outlet	L	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	Α	В	С	Н	F
	F-4N			1/4" Female NPT	1/4" Female NPT		23.9	23.9	25.4	36.6		25.4		
	F-4R			1/4" Male NPT	1/4" Male NPT		23.9	.5 25.5	20.4	30.0		25.4		
CDNI\/4	M-4N	3.2	0.21	1/4" Male NPT		49.3	24.6	24.6	-	-	11.2	-	42.2	44.5
SBNV1	MF-4N	3.2	0.21	1/4" Male NPT	1/4" Female NPT	48.5	24.6	23.9	25.4	36.6	11.2	26.2		44.5
	MS-4N4T			1/4" Male NPT		55.8 24.6 31.2 28.7		28.7	39.9	2	26.2			
	S-4T			1/4" S-LOK	1/4" S-LOK	62.5	31.2	31.2	28.7	39.9		29.5		
	F-6N			3/8" Female NPT						40.0		31.8		
	F-8N			1/2" Female NPT			04.0	04.0	04.0			05.0		
	F-8R			1/2" Female ISO		63.5	31.8	31.8	31.8	48.6		35.8		
	MF-6N	0.4		3/8" Male NPT	3/8" Female NPT						40.0	31.0	F0.7	C4
SBNV2	MF-8N	6.4	0.73	1/2" Male NPT	1/2" Female NPT	64.8	33.0				16.8	35.8	58.7	64
	MF-12N8N			3/4" Male NPT	1/2" Female NPT	63.5	31.8		-	-		-		
	S-6T			3/8" S-LOK	3/8" S-LOK		39.1	39.1	-	-		-		
	S-8T			1/2" S-LOK		83.8	41.9	41.9	-	-		-		

Dimension shown are for reference only, subject to change.

Needle Valves SBNV60

### Sour Gas Service

-Sour Gas Service is provided to meet NACE Standard MR 0175.

### Handle

- -Stainless Steel bar handle is standard all body valves.
- -Black phenolic knop is standard for soft seat stem valves.

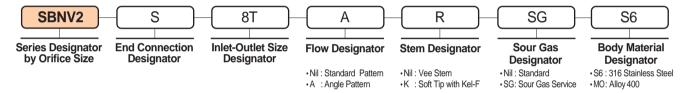
# Testing

- -Every valve is factory tested for bubble-tight leakage at both seat and stem packing with nitrogen at 1000psi(69bar).
- -Seats have a maximum allowable leak rate of 0.1 sccm **Hydrostatic Shell tests** is performed optional with water at 1.5 times the working Pressure.

# Safety in Valve Selection

-When selecting a valve, the total system design must be considered to ensure safe, trouble-free performance. Valve function, materials compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibility of the system designer and user.

# Ordering Information



We-support the

# Leak - Proof Flow & Control The Best Partner for Value Creation Solution Partner



# High Pressure Needle Valves



**SHNV100** 

Needle Valves SHNV100

# **SHNV100 Series 10000**psi High Pressure Needle Valves

# **Product Information**

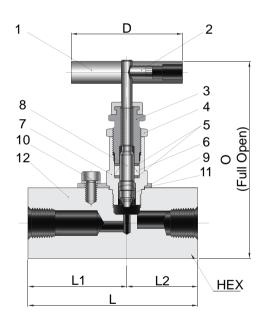
# **Features**

- Packing bolt allows external packing adjustment.
- Chevron PTFE packing design provides highly qualified sealing maintainability.
- Packing under the stem threads is to isolate threads from system fluid and lubricant washout.
- non-rotating stem tip at closure is used for long-life and leak-tight shutoff.
- Lock plate ensures the valve to be fastened to the body.
- NACE MR0175/ISO 15156-3 are applicable.

# **Pressure-Temperature Ratings**

Body material	Packing material	Temperature Rating	Pressure Rating @38° C (100 F)	Pressure Rating  @ Max, Temp	
Stainless	PTFE	-54 to 232°C (-65 to 450°F)	689 bar	285 bar@232°C 4,130 psig@450°F	
steel	Graphite	-54 to 648°C (-65 to 1200°F)	(10,000 psig)	118 bar@648°C 115 psig@1,200°F	
Carbon	PTFE	-29 to 176°C (-20 to 350°F)	689 bar	360bar@176 °C	
steel	Graphite	-29 to 176°C (-20 to 350°F)	(10,000 psig)	(5,230psig@350°F)	

# **Material of Construction**



		Valve Body Materials					
(	Component	Stainless Steel	Carbon steel				
		Grade/ASTM	Grade/ASTM Specification				
1	Handle	Stainless Steel	Carbon steel				
2	Set screw		Carbon steel				
3	Packing bolt	S316/A276 or A479	C Stool/IIS C4051				
4	Lock nut		C. Steel/JIS G4051				
5	Packing Ring	Reinforced PTFE					
6	Packing	Standard chevron PTFE packing, Optional Graphi					
7	Bonnet	S316/A276 or A479	C.STEEL/JIS G4051				
8	Stem	3310/A270 01 A479	S316/A276 or A479				
9	Non-rotating stem disc	S630,	/A564				
10	Lock bolt	Otaliala an ata al					
11	Lock plate	Stainless steel					
12	Body	S316/A276 or A479	C.STEEL/JIS G4051 White zinc galvanized				

# **Ordering Information and Dimensions**

Basic Ordering NO.		End Connection		Orifice	Dimensions					in(mm)
		Inlet	Outlet	in(mm)	L	L1	L2	Hex.	D	0
SHNV1	F-4N	1/4 Fem	nale NPT	0.126	3	1.75	1.25	1.25	45	72.7
	F-6N	3/8 Fem	3/8 Female NPT		(76.2)	(44.4)	(31.8)	(31.8)	45	12.1
	F-8N	1/2 Fem	nale NPT		3 (76.2)	1.5 (38.1)		1.5 (38.1)	64	94.8
SHNV2	MF-8N	1/2 Male NPT	1/2 Female NPT	0.197 (5.0)	3.75	2.25 (57.1) (38.1)	_			
	MF-12N	3/4 Male NPT	3/4 Female NPT		(95.2)					

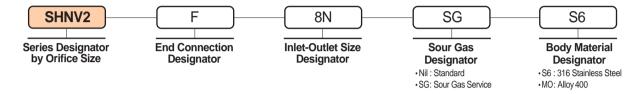
SHNV100 Needle Valves

# **Product Information**

### **How to Order**

To complete ordering number, add material designator S6 for 316 stainless steel or CS for carbon steel.
 Example SHNV2-F-8N-S6

- To order an optional, Graphite packing, insert GF to the ordering number. Example SHNV2-F-8N-GF-S6
- To order NACE applicable valve, insert SG to the ordering number. Example SHNV2-F-8N-GF-SG-S6



# **Factory Test**

- Every valve is factory tested with nitrogen at 69 bar (1,000 psig) for the leakage from the seat to a maximum allowable leak rate of 0.1 Standard Cubic Centimeter per minute (SCCM).
- Stem packing is tested for the detection of no leakage.

# **Packing Adjustment and Actuation Torque**

- Extreme or rapid temperature cycle while valve in service may require packing adjustment.
- Valves that have not been actuated for a period of time may have a higher initial actuation torque.

# Safety in Valve Selection

• In selection of a valve, the design of the total system must be considered to ensure safe and trouble-free performance. The system designer and the user are responsible for valve function, material's compatibility, adequate ratings, proper installation, operation, and maintenance.

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**S-LOK** Union Bonnet Needle Valves

# **Union Bonnet Needle Valve**



SUNV60

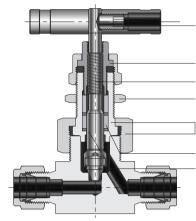
SUNV60 Needle Valves

# **SUNV60 Series 6000**psi Union Bonnet Needle Valves

# **Product Information**

# **Features**

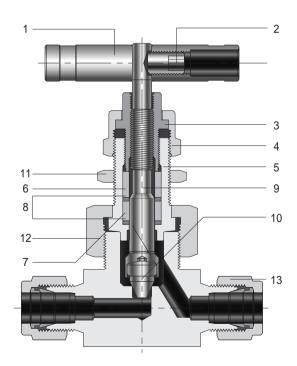
- Pressure up to 6,000 psig(413 bar) @ 100°F(38 °C).
- High Temperatures up to 449°F(232 °C) with standard PTFE packing; up to 1,200°F(648°C) with Grafoil packing.
- Standard 316 stainless steel, optional Alloy 20, and Alloy C276 construction.
- · Valve stem back seating against the bevelled edge of bonnet in fully open position prevents maximum leakage through bonnet when packing fails.
- Standard non-rotating stem disc and stem packing below the threads design.



- Handle- Standard S316 bar handle.
- External Packing Bolt- allows packing adjustment without disassembling the valve..
- Roll threaded and hard chrome plated stem- is for extended valve's lifespan.
- Panel Mounting Nut- is standard and permits the access of the valve to panel or actuator.
- Union Nut- prevents accidental disassembly of the valve in its service.
- Stem Packing below the threads- prevents media contamination and thread lubricant washout.
- Non-Rotating Stem Disc at Closure- is to maximize the lifespan of the metal seat and complete sealing.

# **Materials of Construction**

	\	/alve Body Materials	S				
Component	S316	Alloy 20	Alloy C276				
	Material Grade/ASTM Specification						
1. Bar handle	S316/A276, or	otional anodized alu	minum handle				
2. Set screw	Gra	de B8 TYPE 304/A	193				
3. Packing bolt		S316/A276 or A479					
4. Cap nut		S316/A276 or A479					
5. Bonnet *	S316/A276 or A479	Alloy 20/B473	C276/B574				
6. Gland	S316/A276 or A479	Alloy 20/B473	C276/B574				
7. Packing *	PTFE/D1710, optional PEEK & Graphite						
8. Packing supports	Reinfoced PTFE						
9. Stem	Hard Chrome-plated S316/A276 or A479	Alloy 20/B473	C276/B574				
10. Standard : Globe disc Optional : Ball disc, Regulating disc.	TYPE630/A564	Alloy 20/B473	C276/B574				
11. Panel nut	S316/A276 or A479						
12. Union nut		S316/A276 or A479					
13. Body *	S316/A276 or A479	Alloy 20/B473	C276/B574				

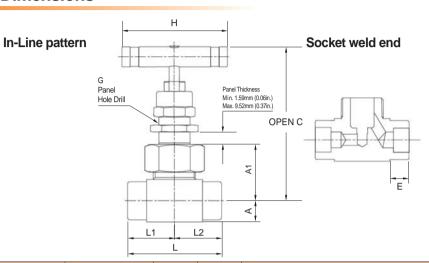


Note: \* marked are wetted parts

Needle Valves SUNV60

# **Product Information**

# **Table of Dimensions**

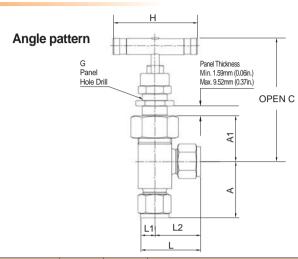


Basic Ordering Number			End Conr	nections	Orifice	Cv	Dimensions mm							
		Inlet	Outlet	mm	CV	L	L1	A1	А	Н	G	С	Е	
	F	2N	1/8 F	NPT			50.8	25.4	27.7	9.7	44.4	15.1	77.2	-
	F	4N	1/4 F	NPT			52.3	26.2	27.7	9.9	44.4	15.1	77.2	-
	М	4N	1/4 M	NPT			50.8	25.4	27.7	9.7	44.4	15.1	77.2	-
SUNV1-	MF	4N	1/4 M /	F NPT	4.0	0.35	51.6	26.2	27.7	9.9	44.4	15.1	77.2	-
SUIVI-	S	6M	6 mm S	S-LOK		0.33	61.0	30.5	27.7	9.7	44.4	15.1	77.2	-
	S	4T	1/4 S-	-LOK			61.0	30.5	27.7	9.7	44.4	15.1	77.2	-
	SW	4T	1/4 T	ΓSW			46.2	23.1	27.7	9.7	44.4	15.1	77.2	7.1
	S	8M	8 mm S	S-LOK			61.0	30.5	27.7	9.7	44.4	15.1	77.2	-
	F	4N	1/4 F	NPT			57.2	28.4	34.0	12.7	63.5	19.8	94.0	-
	F	6N	3/8 F	NPT		0.86	57.2	28.4	34.0	12.7	63.5	19.8	94.0	-
	S	10M	10 mm	S-LOK			72.4	36.1	34.0	12.7	63.5	19.8	93.7	-
	S	6T	3/8 S-	LOK			71.9	35.8	34.0	12.7	63.5	19.8	94.0	-
SUNV2-	S	12M	12 mm	S-LOK	6.4		77.2	38.6	34.0	12.7	63.5	19.8	94.0	-
	S	8T	1/2 S-	LOK			77.2	38.6	34.0	12.7	63.5	19.8	94.0	-
	SW	4P	1/4 P	PSW			57.2	28.4	34.0	12.7	63.5	19.8	94.0	9.7
	SW	6T	3/8 T	SW			57.2	28.4	34.0	12.7	63.5	19.8	94.0	7.9
	SW	8T	1/2 T	SW			57.2	28.4	34.0	12.7	63.5	19.8	94.0	9.7
	F	8N	1/2 F	NPT			79.2	39.6	46.2	15.7	88.9	26.2	121	-
	F	12N	3/4 F	NPT			82.6	41.1	48.5	19.8	88.9	26.2	124	-
	F	16N	1 F N	NPT			91.9	46.0	54.1	25.4	88.9	26.2	129	-
	MF	8N	1/2 M /	F NPT			79.2	39.6	46.2	15.7	88.9	26.2	121	-
	MF	12N	3/4 M/ I	F NPT			82.6	41.1	48.5	19.8	88.9	26.2	124	-
	MF	16N	1 M/ F	NPT			91.9	46.0	54.1	25.4	88.9	26.2	129	-
SUNV3-	S	12M	12 mm	S-LOK	11.1	2.20	99.6	49.8	46.2	15.7	88.9	26.2	121	-
	S	8T	1/2 S-	LOK			99.6	49.8	46.2	15.7	88.9	26.2	121	-
	S	12T	3/4 S-	LOK			99.6	49.8	46.2	15.7	88.9	26.2	121	-
	S	16T	1 S-L	_OK			104	51.8	47.8	17.5	88.9	26.2	121	-
	SW	8P	1/2 P	PSW			79.2	39.6	47.8	17.5	88.9	26.2	123	9.7
	SW	8T	1/2 T	SW			79.2	39.6	46.2	15.7	88.9	26.2	121	9.7
	SW	12T	3/4 T	SW			79.2	39.6	46.2	15.7	88.9	26.2	121	11.2

SUNV60 Needle Valves

# **Product Information**

# **Table of Dimensions**



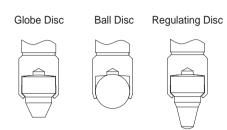
Basic Ordering Number		lumbor	End Connections	Orifice	Cv	Dimensions mm							
		Inlet Outlet	mm	OV	L2	А	L	A2	L1	Н	G	С	
	F	2N	1/8 F NPT			22.6	25.4	32.3	32.5	9.7	44.4	15.1	82.0
	F	4N	1/4 F NPT			22.6	25.4	32.3	32.5	9.7	44.4	15.1	82.0
	M	4N	1/4 M NPT			25.4	25.4	35.1	27.7	9.7	44.4	15.1	77.2
SUNV1-	MF	4N	1/4 M / F NPT	4.0	0.35	22.6	25.4	32.3	32.5	9.7	44.4	15.1	82.0
SUNV I-	S	6M	6 mm S-LOK	4.0	0.55	29.5	37.6	39.1	27.7	9.7	44.4	15.1	77.2
	S	4T	1/4 S-LOK			29.5	37.6	39.1	27.7	9.7	44.4	15.1	77.2
	SW	4T	1/4 TSW			22.4	30.2	31.8	27.7	9.7	44.4	15.1	77.2
	S	8M	8 mm S-LOK			-	-	-	-	-	44.4	15.1	-
	F	4N	1/4 F NPT			25.4	28.4	38.1	37.3	12.7	63.5	19.8	97.0
	F	6N	3/8 F NPT			25.4	28.4	38.1	37.3	12.7	63.5	19.8	97.0
	S	10M	10 mm S-LOK			33.0	39.4	45.7	34.3	12.7	63.5	19.8	94.2
	S	6T	3/8 S-LOK			32.8	42.2	45.5	31.0	12.7	63.5	19.8	90.7
SUNV2-	S	12M	12 mm S-LOK	6.4	0.86	35.6	41.9	48.3	34.0	12.7	63.5	19.8	94.0
	S	8T	1/2 S-LOK			35.6	41.9	48.3	34.0	12.7	63.5	19.8	94.0
	SW	4P	1/4 PSW			25.4	28.4	38.1	37.3	12.7	63.5	19.8	97.0
	SW	6T	3/8 TSW			25.4	31.8	38.1	34.0	12.7	63.5	19.8	94.0
	SW	8T	1/2 TSW			25.4	25.4	38.1	35.6	12.7	63.5	19.8	95.5
	F	8N	1/2 F NPT			33.3	39.6	50.8	50.8	17.5	88.9	26.2	126
	F	12N	3/4 F NPT			-	-	-	-	-	88.9	26.2	-
	F	16N	1 F NPT			-	-	-	-	-	88.9	26.2	-
	MF	8N	1/2 M / F NPT			33.3	39.6	50.8	50.8	17.5	88.9	26.2	126
	MF	12N	3/4 M / F NPT			-	-	-	-	-	88.9	26.2	-
	MF	16N	1 M / F NPT			-	-	-	-	-	88.9	26.2	-
SUNV3-	S	12M	12 mm S-LOK	11.1	2.20	42.7	52.8	60.2	47.8	17.5	88.9	26.2	123
	S	8T	1/2 S-LOK			42.7	52.8	60.2	47.8	17.5	88.9	26.2	123
	S	12T	3/4 S-LOK			42.7	52.8	60.2	47.8	17.5	88.9	26.2	123
	S	16T	1 S-LOK			-	-	-	-	-	88.9	26.2	123
	SW	8P	1/2 PSW			33.3	39.6	50.8	50.8	17.5	88.9	26.2	126
	SW	8T	1/2 TSW			33.3	42.9	50.8	47.8	17.5	88.9	26.2	123
	SW	12T	3/4 TSW			-	-	-	-	-	88.9	26.2	-

Needle Valves SUNV60

# **Product Information**

# **Technical Data**

Valve Material	Stem Disc Designator	Temperature Rating °F(°C)	Pressure Rating @ -65 to 100°F (-53 to 38°C)
<ul><li>S316</li><li>Alloy 20</li><li>Alloy C276</li></ul>	Globe: Nil. Regulating: R Ball: B	-65 to 449 (-53 to 232)	6,000 psig (413 barg)



- The above ratings are for a standard valve with PTFE packing. For optional packing materials, refer to the table show below.
- Extreme temperature fluctuations may require packing adjustment accordingly.

# Packing and Body Materials & Temperature and Pressure Rating

Packing Material	Body Material	Temperature	Pressure @ Temp Rating	
PTFE	S316	-65°F ~ 450°F	4,130 psig	
(Standard)	Alloy20	(-54°C ~ 232°C)	3,970 psig	
DEEK	S316	-65°F ~ 600°F (-54°C ~ 315°C)	3,760 psig	
PEEK	Alloy20	-65°F ~ 500°F (-54°C ~ 260°C)	3,960 psig	
	S316	-65°F ~ 1,200°F (-54°C ~ 648°C)	1,715 psig	
Graphite	Carbon Steel	-20°F ~ 350°F (-29°C ~ 176°C)	5,230 psig	
	Alloy20	-65°F ~ 500°F (-54°C ~ 260°C)	3,960 psig	

### Note:

Applicable over 500 °F (260 °C).

PEEK is not recommended for service with aromatic heat transfer fluids or concentrated sulfuric and nitric acids.

Other limitations may apply.

# **Pressure-Temperature Ratings**

	Pressure (psig) @ Temperature Rating							
Temperature	ANSI Group	2.2	NA	3.4				
	Materials	S316	Carbon Steel *	ALLY20				
	ANSI Class	2,500	NA	2,500				
	100°F(38°C)	6,000	6,000	5,000				
	200°F(93°C)	5,160	5,420	4,400				
65°E( 54°C)	300°F(148°C)	4,660	5,320	4,120				
-65°F(-54°C)	350°F(176°C)	4,770	5,230	4,050				
	400°F(204°C)	4,280	-	3,980				
	450°F(232°C)	4,130	-	3.970				

- Rated at a low temperature of -20°F (-29°C)
- To determine Kpa, multiply psig by 6.89 and multiply barg by 0.0689.
- When valves with S-lok fitting's end connections are connected to tubing, the working pressure of tubing must be considered in the calculation of total system working pressure

SUNV60 Needle Valves

# **Product Information**

## Sour Gas Service

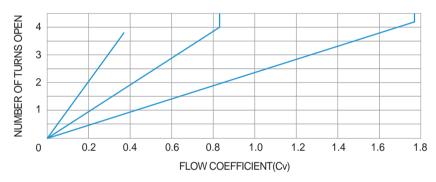
• Valves for use in sour gas are available. Valves' wetted components are selected to the requirements of NACE MR0175 for sulfide stress cracking resistant materials. To order, insert -SG in the basic ordering number.

### **Handles**

- S316 bar handle is standard. Optionally, anodized black aluminum bar handle is available.
- To order handle for field assembly, select desired handle ordering number from the table.

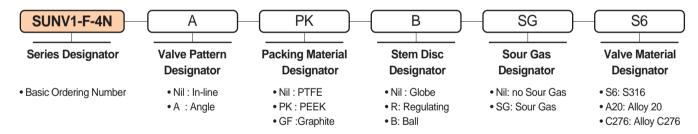
# **Testing**

# Flow Data @ 100°F (38°C) for valves with regulating disc



 Valve with standard globe and ball disc is designed to be used in a fully open or fully closed position.

# **Testing**



# Safe Valve Selection

The selection of a valve for any application or system design must be considered to ensure safe performance.

Valve function, valve rating, material compatibility, proper installation, operation and maintenance remain the sole responsibility of the system designer and the user. S-LOK accepts no liability for any improper selection, installation, operation or maintenance.



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